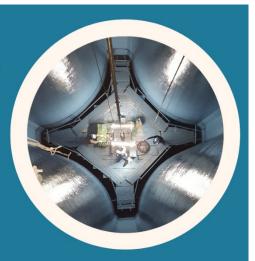
## Food-Grade Coating for Inside Silo and Tank Protection



COMPLIANT WITH JWWA K 143 WATER QUALITY STANDARD AND STANDARDS FOR FOOD AND FOOD ADDITIVES (NOTIFICATION NO.370, 1959)



YP-317 is a two-component epoxy food grade varnish, with high performance, low odor, and excellent chemical resistance in its category.

#### Features

#### Safety

- Conform to JWWA K 143 Water Quality Standard
- Conform to "Specification and Standards for Foods, Food Additives, etc" Ministry of Health and Welfare Notification No.370, 1959
- Certified by Japan Food Research Laboratories

#### Performance

- High performance paint, low odor and gloss finish
- A tough coating film and a long-term anticorrosion effect can be obtained.
- Excellent water resistant and chemical resistance
- Can be applied in general use and winter use
- 1.5 3 times greater than general-purpose epoxy

#### Economical

- High quality epoxy lining material will last for more than 10 years.
- Applicable with brushes and roller

#### Use

- Water purification plant water tanks
- Sterilization layers
- Inner ceiling and wall of food silos
- Recommended protection for concrete silos

## Composition Table

Gray							
	5						
Packing							
Set	Main Agent*	Hardener**	Mixing Ratio				
Set 15 Kg	Main Agent* 12 Kg	Hardener** 3 Kg	Mixing Ratio Main Agent : Hardener 4 : 1				
		3 Kg	Main Agent : Hardener				



\*Main agent = Epoxy Resin

\*\*Hardener = Modified Aliphatic Polyamine

Item		Main Agent		Hardener	
Туре		General Use	Winter Use	General Use	Winter Use
Appearance		Gray Liquid	Gray Liquid	Light Brown Transparent Liquid	Brown Transparent Liquid
Viscosity	Pa∙s (25°C)	18.00	7.90	0.25	0.60
T.I Value	(25°C)	4.20	4.19	-	-
Specific Gravity	(25°C)	1.56	1.56	1.03	1.05

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# YP - 317

## Composition Table

Description	General Use	Winter Use
Usability time	60 minutes	45 minutes
Curability (Wet film thickness 150 μm under 23°C)		
Dry-to-touch	5 hours	3.5 hours
Initial Curing	12 hours	10 hours
Dripping (Under atmosphere of 23°C)	200 µm	<b>250</b> μm

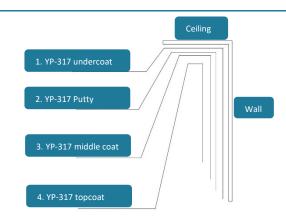
### **Best Practice**

Apply the silo epoxy lining YP-317 three times and apply one putty (part) 

- The construction order: First layer is undercoat, the second layer Putty, the third layer is middle coat, and fourth layer is topcoat.
- Apply putty to the ceiling, the base repair part, the corner tip, and the place where there are many pinholes and finish it smoothly.

#### **Base Material Adjustment**

- Remove latency and fragile parts with a disc sander or tools alike
- If the concrete surface has significant irregularities, smooth the base with cement mortar, resin mortar, etc.
- If the old coating film remains, remove the deteriorated parts and roughen the entire active film.



## General Handling Precautions

#### Formulation

- 1. As general rule, open the lining can just before using it, and try it to use the opened one on the same day.
- 2. When mixing, be sure to observe the ratio of Main Agent and Hardener and mix by weighing. Paint immediately after mixing.
- 3. Mixing with paints of other varieties and product name is strictly prohibited Safety
- 1. Keep away from ignition sources such as heat, fireworks, open flames, and high temperature.
- 2. Do not inhale dust, smoke, gas, mist, vapor, or spray.
- 3. Use only outdoors or in a well-ventilated place
- Wash hands and body thoroughly after handling 4.
- 5. Wear protective equipment (gloves, clothing, googles and surface) while painting and handling the material.
- 6. Do not use other than the specified purpose.
- 7. Avoid release to the environment.

## If you have any questions, please contact us.

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#### **Emergency Response** 1.

- Use carbon dioxide, foam or powder of fire extinguisher in case of fire.
- 2. If swallowed, see a doctor immediately
- If inhaled, move to a place with fresh air, keep comfortable for breathing, 3. and get a doctor's diagnosis
- 4. If it gets on your skin, remove all contaminated clothing immediately. Rinse the skin with running water or shower.
- 5. In case of eye contact, wash eyes with plenty of water for a few minutes. Seek medical advice if irritation develop to persist.
- 6. If skin irritation, eye irritation, exposure or concern of exposure occur, seek medical advice and treatment.

#### Waste

**PLANT BASE** 

When disposing of used paints container and paints, such as waste cloth and residual paint, dispose of them as industrial waste in accordance with relevant laws and regulations. Please read the Safety Data Sheet (SDS) for details. Storage

- Store in a well-ventilated place and cool place 1.
- Lock it and keep it safe 2.
- 3. Keep out of reach of children.

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